



aquatherm

state of the pipe

aquatherm green pipe & aquatherm blue pipe PP-R labour units

aquatherm NZ Ltd

aquatherm aquatherm green pipe & aquatherm blue pipe							
PP-R Labour Units (hrs)							
PP-R Pipe	fusion	weld in	Butt-weld	Elbows	Valves (fusion)	Adapters, flanges	Tees
20mm	0.070	0.077		0.141	0.155	0.070	0.211
25mm	0.084	0.092		0.168	0.184	0.084	0.251
32mm	0.090	0.099		0.181	0.199	0.090	0.271
40mm	0.101	0.111		0.201	0.221	0.101	0.302
50mm	0.103	0.113		0.205	0.226	0.103	0.308
63mm	0.140			0.281	0.231	0.140	0.421
75mm	0.162			0.324	0.239	0.162	0.486
110mm	0.200			0.400		0.200	0.599
160mm			0.378	0.756		0.378	1.135
200mm			0.614	1.228		0.614	1.841
250mm			0.670	1.339		0.670	2.009

*** Please note: These are indicative installation rates from the industry and include allowances for cooling.**

